Model

Vertical type Tandem wire drawing machine. 7 dies type.





Description

This Vertical type Tandem wire drawing machine. 7 dies type is suitable for small lot quantity and various kinds of wire size. It can reduce number of supply wire so also reduce lead time(Suitable for small lot quantity) and frequency of wire break down. It is to draw in the process of coating, so finished wire will get good appearance.

Specification

In-let wire size	(MAX) φ0.8mm
Finished wire size range	φ0.25~0.45mm
Wire speed range	(MAX) 300m/min
Number of dies	(MAX) 7 pcs / 4-lines
Lubrication method	Wet type(spraying system)
Capacity of lubricant tank	About 100 liters
Machine reduction(%)	15%, finished 12.35%
Speed control method	Individual operation : Volume type, Interlock operation : Ratio interlock operation
Power source	AC200-220V, 50/60Hz, 3-PHASE
Electric capacity	About 8kW
Machine layout	1200mm(W) x 1300mm(D) x 2600mm(H)

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